

H₂OTM

PERFORMANCE PARTS



- Breakthrough Technology
- Rigorous Testing
- Unrivalled Quality



Welcome to Quality Mark products.

We put purpose before profit and strive to be an extraordinary business to partner with and to work for. Always improving performance, delivering quality and achieving sustainable business excellence.

***Highest quality material**



***Excellent surface finish**



***CNC machining**



***100% leak tested**



***In house painting**



***Well packaged**



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Legal Notices

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The products offered for sale in this catalog are produced by Quality Mark and sold under its trademark, H2O Performance Parts, and have no approval or connection to any companies mentioned.

GM V6 262 cu.in

All GM V-6 models 2004 and up

GM Small Block V8 305-350 cu.in

All Small Block GM V-8 models 2002 and up



T-20591 Dry Joint Riser

14° down angle



Cross Reference

Barr # MC-20-864591

MerCruiser # 864591T02

Sierra # 18-1845

**Mounting kit is coming soon*



T-20735 Dry Joint Manifold

GM Small Block V8 305-350 cu.in

All Small Block GM V-8 models 2002 and up



Dry Joint

T-20735 Dry Joint Manifold



Cross Reference

Barr # MC-1-865735

MerCruiser # 865735A02

Sierra # 18-1843

**Mounting kit is coming soon*



T-20591 Dry Joint Riser

GM L4 153 and 181 cu.in.

Models 120, 140, 2.5L, 3.0L

NEW



T-20956 Manifold

**Mounting kit is included*



Cross Reference

Barr # MC-1-860235

MerCruiser # 860235A04

Marine Power # 600333

Sierra # 18-1956-2



20956-MK

Mounting kit, Manifold

Includes gasket and mounting hardware



T-20975 Elbow

GM L4 153 and 181 cu.in.

Models 120, 140, 2.5L, 3.0L

NEW



T-20966 Manifold

**Mounting kit is included*



Cross Reference

MerCruiser # 860235A03

Sierra # 18-1966



20966-MK

Mounting kit, Manifold

Includes gasket and mounting hardware



T-20975 Elbow

GM V6 229 and 262 cu.in.

Models 185 and 205

GM Small Block V8 305-350 cu. in.

200, 228, 230 260 and 898

GM Big Block V8 454 cu.in.

330, 340 and 7.4L



T-20976 Riser

4" exhaust outlet, 7° down angle



Cross Reference

Barr # MC-20-44354

Marine Power # 0992-400

MerCruiser # 44354 / 807914 / 807988

Sierra # 18-1976-1



* 80897 Gasket



20976-MK

Mounting kit, Riser

Includes gasket and mounting hardware



T-20952 Manifold



T-20953 Manifold



T-20957 Manifold



T-20950 Manifold, port, log style manifold



Cross Reference

Barr # MC-1-77234

MerCruiser # 77234B

Sierra # 18-1950-1



*80872 Gasket



27214-MK

Mounting kit, Manifold

Includes gasket and mounting hardware



T-20971
Riser



T-20978
Riser



T-20951 Manifold, starboard, log style manifold



Cross Reference

Barr # MC-1-77235
MerCruiser # 77235B
Sierra # 18-1951-1



*80872 Gasket



27214-MK
Mounting kit, Manifold
Includes gasket and mounting hardware



T-20971
Riser



T-20978
Riser



T-20957 Manifold, fits both sides of engine



Cross Reference

Barr # MC-1-89011
MerCruiser # 89011
Sierra # 18-1957-1



*80418 Gasket



20957-MK

Mounting kit, Manifold

Includes gasket and mounting hardware



T-20970
Riser



T-20976
Riser

GM V6 229 and 262 cu.in.

Models 185 and 205

GM Small Block V8 305-350 cu. in.

200, 228, 230 260 and 898

GM Big Block V8 454 cu.in.

330, 340 and 7.4L



T-20908 Spacer

3" center riser



Cross Reference

Barr # MC-20-93320A3

MerCruiser # 93320

Sierra # 18-1908

*80897 Gasket



20908-MK-X (with T-20976)
Mounting kit, Spacer
Includes gasket and mounting hardware



*82849 Gasket

*80897 Gasket



20908-MK (with T-20970)
Mounting kit, Spacer
Includes gasket and mounting hardware



*82849 Gasket



T-20976
Riser



T-20970
Riser

GM V6 229 and 262 cu.in.

Models 185 and 205

GM Small Block V8 305-350 cu. in.

200, 228, 230 260 and 898

GM Big Block V8 454 cu.in.

330, 340 and 7.4L



T-20985 Spacer

6" center riser



Cross Reference

Barr # MC-20-93322A3

MerCruiser # 93322

Sierra # 18-1985



20908-MK (to mount spacer to manifold)
Mounting kit, Spacer

Includes gasket and mounting hardware



Riser T-20970 or T-20976 will require their own mounting kit.



T-20952 Manifold



T-20953 Manifold



T-20957 Manifold



T-20937 Elbow/Reservoir

Fits Mercruiser aluminum manifold # 93174
Cap included. Fitting not included.



Cross Reference

MerCruiser # 98562A6

Sierra # 18-1937



*80881 Gasket



20937-MK

Mounting kit, Elbow/Reservoir

Includes gasket and mounting hardware



T-20962

Manifold, starboard, log style manifold



Cross Reference

Bar # MC-1-65603

MerCruiser # 54099 and 65603

Sierra # 18-1962-1

*80183 Gasket



20560-MK

Mounting kit, Manifold

Includes gasket and mounting hardware



T-20971
Riser



T-20978
Riser



T-20958

Manifold, port, log style manifold



Cross Reference

Bar # MC-1-65604

MerCruiser # 54100 and 65604

Sierra # 18-1958-1

*80183 Gasket



20560-MK

Mounting kit, Manifold

Includes gasket and mounting hardware



T-20971
Riser



T-20978
Riser

GM In-Line Six Cylinder 250 cu.in

GM In-Line Six Cylinder 250, 292 cu.in.

GM small block V8 305-350 cu.in.

165 Equipped with Mercruiser riser

165 and 200

198, 228 and 898

#s 76351, 76325, 60426, 49964,
76771 or 60427



T-20978 Riser

3" exhaust outlet, 0° down angle,
for use in most inboard applications



Cross Reference

Barr # MC-20-76771

MerCruiser # 76771 / 60427

Sierra # 18-1978



*82833 Gasket



26371-MK

Mounting kit, Riser

Includes gasket and mounting hardware



T-20953 Manifold, fits both sides of engine



Cross Reference

Barr # MC-1-87114
Marine Power # 0994-100
MerCruiser # 87114 / 860246
Sierra # 18-1953-1

*80872 Gasket



27214-MK
Mounting kit, Manifold
Includes gasket and mounting hardware



T-20976
Riser

GM V6 229 and 262 cu.in.

Models 185 and 205

GM Small Block V8 305-350 cu. in.

200, 228, 230 260 and 898

GM Big Block V8 454 cu.in.

330, 340 and 7.4L



T-20970 Riser

3" exhaust outlet, 15° down angle. For early model inboard/outboards.



Cross Reference

Barr # MC-20-98504

MerCruiser # 98503 / 98504

Sierra # 18-1970-1



*80897 Gasket



28503-MK

Mounting kit, Riser

Includes gasket and mounting hardware



T-20952 Manifold



T-20953 Manifold



T-20957 Manifold

GM In-Line Six Cylinder 250 and 292 cu.in.

165 and 200

GM Small Block V8 305-350 cu.in.

198, 228 and 898



T-20971 Riser

3" exhaust outlet, 90° down angle. For use in most inboard / outboard applications



Cross Reference

Barr # MC-20-60426 / MC-20-76351

MerCruiser # 76351 / 60426 / 49964

Sierra # 18-1971



*82833 Gasket



26371-MK

Mounting kit, Riser

Includes gasket and mounting hardware

GM V6 229 and 262 cu.in.

Models 185 and 205



T-20952 Manifold



Cross Reference

Barr # MC-1-99746

Marine Power # 0996-000

MerCruiser # 99745 / 99746

Sierra # 18-1952-1

*82909 Gasket



20952-MK

Mounting kit, Manifold

Includes gasket and mounting hardware



**T-20976
Riser**



**T-20970
Riser**

GM Four Cylinder 181 cu.in

Models 120/140/2.5L/3.2L

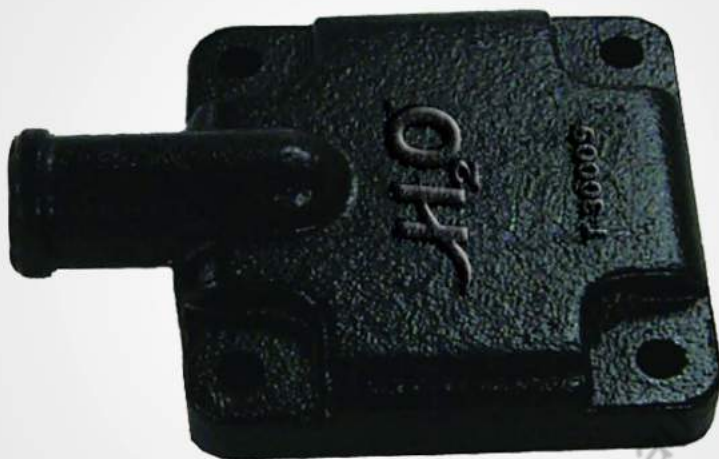
GM In-Line Six Cylinder 250 and 292 cu.in.

165 and 200

Ford Small Block V8 302-351 cu.in.

215, 225, 233, 255 and 888

*GM Small Block V8 305-350 cu.in. / Models 198, 228 and 898



T-30009 End Plate

Cross Reference

MerCruiser # 60252

Sierra # 18-4009



*82832 Gasket



30009-MK

Mounting kit, End Plate

Includes gasket and mounting hardware



**T-20950
Manifold**



**T-20951
Manifold**



**T-20958
Manifold**



**T-20962
Manifold**



T-20906 Spacer, 3" rear riser.

Cross Reference

Barr # MC-20-61851A2

MerCruiser # 61851

Sierra # 18-1906



*82833 Gasket



20906-MK
Mounting kit, Spacer
Includes gasket and mounting hardware

***Fit T-20950 and T-20951 manifolds with T-20971 or T-20978 risers**

Mercruiser 3.7L / 224 cu.in.



T-20905 Elbow

Cross Reference

Barr # MC-20-90880

MerCruiser # 90880

Sierra # 18-1905



*80113 Gasket



20905-MK

Mounting kit, Elbow/Reservoir

Includes gasket and mounting hardware

GM V6 229 and 262 cu.in.

Models 185 and 205

GM Small Block V8 305-350 cu. in.

200, 228, 230 260 and 898

GM Big Block V8 454 cu.in.

330, 340 and 7.4L



T-20974 Riser, 3" 0° (3" O.D. Riser)

Cross Reference

MerCruiser # 98502A2

Sierra # 18-1974-1



*80897 Gasket



28503-MK

Mounting kit, Riser

Includes gasket and mounting hardware

GM Four Cylinder 181 cu.in.

Models 120 / 140 / 2.5L / 3.0L

* T-20975 riser replaces the early Mercruiser 2-piece riser setup from Mercruiser using # 76325 riser with an off-set adapter #95863.



T-20975 Riser

4" exhaust outlet, 90° down angle



Cross Reference

MerCruiser # 12076

Sierra # 18-1975-1



*82833 Gasket

20975-MK

Mounting kit, Riser

Includes gasket and mounting hardware

GM Big Block V8 454 cu.in.

Models CH350 and 454XL



T-20918 Elbow

Jacked upper for swivel



Cross Reference

Crusader # 97386
Sierra # 18-1918



*80309 Gasket



26562-MK

Mounting kit, Elbow

Includes gasket and mounting hardware



**T-20927
Riser**



**T-20916
Riser**

GM Small Block V8 305-350 cu.in.

Models 220 and 270



T-20925 Manifold, starboard



Cross Reference

Barr # CR-1-97752

Crusader # 97752 AND 96120

Sierra # 18-1925



**80872 Gasket*



20775-MK

Mounting kit, Manifold

Includes gasket and mounting hardware

0000



T-20927
Riser



T-20916
Riser



T-20926 Manifold, port



Cross Reference

Barr # CR-1-97753

Crusader # 97753 AND 96121

Sierra # 18-1926



*80872 Gasket



20775-MK

Mounting kit, Manifold

Includes gasket and mounting hardware

0000



T-20927
Riser



T-20916
Riser

GM Small Block V8 305-350 cu.in.

Models 220 and 270

GM Big Block V8 454 cu.in.

CH350 AND 454XL



T-20927 Riser, 4"



Cross Reference

Barr # CR-20-97924

Crusader # 97772

Sierra # 18-1927



*80305 Gasket



20927-MK

Mounting kit, Manifold

Includes gasket and mounting hardware



**T-20925
Manifold**



**T-20926
Manifold**

GM Big Block V8 454 cu.in.

Models CH350 AND 454XL



T-20928 Elbow, 4" outlet

Cross Reference

Crusader # 97924

Sierra # 18-1928



*80309 Gasket

26562-MK

Mounting kit, Manifold

Includes gasket and mounting hardware



**T-20916
Riser, 8"**



**T-20927
Riser, 4"**

GM Big Block V8 454 cu.in.

Models CH350 AND 454XL



T-20929 Manifold, starboard
Fits both sides of engine



Cross Reference

Barr # CR-1-97992

Crusader # 97992 and 97114

Sierra # 18-1929

*80418 Gasket



20799-MK

Mounting kit, Manifold

Includes gasket and mounting hardware



T-20916
Riser, 8"



T-20927
Riser, 4"

GM Big Block V8 454 cu.in.

Models CH350 AND 454XL



T-20933 Manifold, port



Cross Reference

Barr # CR-1-97993

Crusader # 97993 and 97115

Sierra # 18-1933

*80418 Gasket



20799-MK

Mounting kit, Manifold

Includes gasket and mounting hardware



**T-20916
Riser, 8"**



**T-20927
Riser, 4"**

GM Small Block V8 305-350 cu.in.

Models 220 and 270

GM Big Block V8 454 cu.in.

CH350 AND 454XL



T-20934 Elbow, 4" outlet



Cross Reference

Barr # CR-20-98068

Crusader # 98068

Sierra # 18-1934



*80309 Gasket

26562-MK

Mounting kit, Manifold

Includes gasket and mounting hardware



**T-20916
Riser, 8"**



**T-20927
Riser, 4"**

GM Big Block V8 454 cu.in.

Models 454XL and 502XL

MP8.1L engines



T-20982 Manifold



Cross Reference

Crusader # 98125 / R0208021A
Sierra # 18-1982

*80418 Gasket



20982-MK

Mounting kit, Manifold

Includes gasket and mounting hardware



**T-20938
Riser**

GM Small Block V8 305-350 cu.in.

Models 220 and 270

GM Big Block V8 454 cu.in.

CH350 AND 454XL



T-30984 Spacer, 4"



Cross Reference

Crusader # 98128

Sierra # 18-1984



30984-MK

Mounting kit, Manifold

Includes gasket and mounting hardware

*80475 Gasket



T-20938

Riser, 4"

GM Small Block V8 305-350 cu.in.

Models 220 and 270



T-20938 Riser, 4"



Cross Reference

Crusader # RO29015 and 98126

Sierra # 18-1938



20938-MK

Mounting kit, Manifold

Includes gasket and mounting hardware

*80475 Gasket



T-30984

Spacer, 4"

GM Small Block V8 305-350 cu.in.

Models 220 and 270

GM Big Block V8 454 cu.in.

CH350 AND 454XL



T-20296 Stainless plate, Block off.
Separates fresh water from raw water

Cross Reference

Crusader # 97296

Sierra # 18-1917

GM Small Block V8 305-350 cu.in.

Models 220 and 270

GM Big Block V8 454 cu.in.

CH350 AND 454XL



T-20916 Riser

Cross Reference

Crusader # 97169

Sierra # 18-1916



*80305 Gasket



20916-MK

Mounting kit, Riser

Includes gasket and mounting hardware



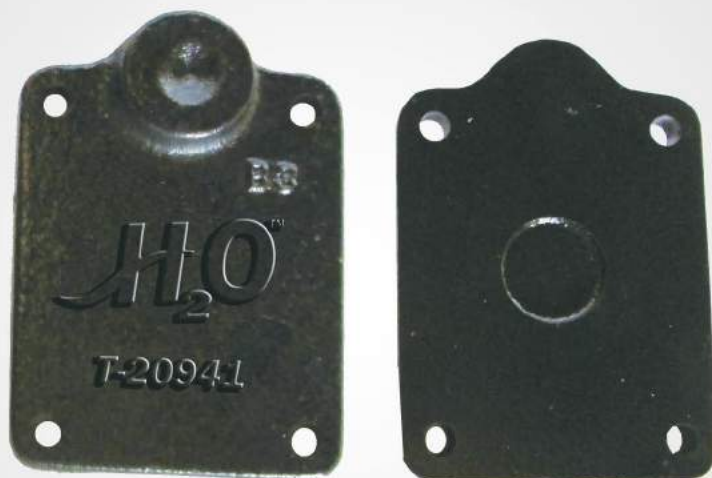
**T-20925
Manifold**



**T-20926
Manifold**

Chrysler Small Block

All models 1966 and up with swivel / fixed exhaust



T-20941 Front plate, no hole for water fitting

Cross Reference

Barr # cm-16672-B
Chrysler # 2846104
 Sierra # 18-1941



*80472 Gasket

20480-MK-FW (Fits T-20913/T-20941/T-20945/T-20946)

Mounting kit

Includes gasket and mounting hardware

or T-20941-MK Mounting kit



T-20940
Manifold

Chrysler Small Block

All models 1966 and up with fixed exhaust



T-20945 Riser, used with T-20913 and T-20946 elbow



Cross Reference

Chrysler # 2846689
Sierra # 18-1945



*80472 Gasket



20480-MK-FW (Fits T-20913/T-20941/T-20945/T-20946)
Mounting kit

Includes gasket and mounting hardware

or 20480-MK Mounting kit



T-20913
Elbow



T-20946
Elbow

Chrysler Small Block

All models 1966 and up with swivel / fixed exhaust



T-20942 Front plate, with 3/4" IPT hole for water fitting

Cross Reference

Barr # CM-16672-H
Chrysler # 3527896
 Sierra # 18-1942



*82941 Gasket



20480-MK

Mounting kit, Manifold

Includes gasket and mounting hardware



T-20940

Manifold

Chrysler Small Block

All models 1966 and up with fixed exhaust



T-20946 Elbow, 3" exhaust outlet, 20° down angle.
Used for inboard applications.



Cross Reference

Barr # CM-20-6672

Chrysler # 3527794

Sierra # 18-1946



*80472 Gasket



20480-MK-FW (Fits T-20913/T-20941/T-20945/T-20946)
Mounting kit

Includes gasket and mounting hardware

or 20480-MK Mounting kit



T-20940
Manifold



T-20945
Riser

Chrysler Small Block

All models 1966 and up with swivel / fixed exhaust



T-20940 Manifold



Cross Reference

Barr # CM-1-6677-A

Chrysler # 24695566 AND 3675826

Sierra # 18-1940



20940-MK

Mounting kit, Manifold

Includes gasket and mounting hardware

*80826 Gasket



T-20945

Riser

Chrysler Small Block

All models 1966 and up with fixed exhaust



T-20913 Elbow, 3" exhaust outlet, 90° down angle.
Used for inboard / outboard applications.

Cross Reference

Chrysler # 2469639 and 2847405
Sierra # 18-1913



*80472 Gasket



20480-MK-FW (Fits T-20913/T-20941/T-20945/T-20946)
Mounting kit

Includes gasket and mounting hardware

or 20480-MK Mounting kit



T-20940
Manifold



T-20945
Riser



**T-20999 Riser, 3" Outlet,
10° down angle.**



Cross Reference

Barr # 20-0082

Marine power # 0992-000

Sierra # 18-1999



*82854 Gasket

20992-MK
Mounting kit, Riser and Spacer
Includes gasket and mounting hardware
(fits T-20907 / T-20939 / T-20999)



*80476 Gasket

20992-MK-FW
Mounting kit, Riser. Blocked.
Includes gasket and mounting hardware
(Fits T-20907 / T-20939 / T-20999)



T-20898
Manifold



T-20997
Manifold



T-20998
Manifold

Ford small block V8 302-351 cu.in. / GM Small block V8 305-350 cu.in. / Gm Big Block V8 454 cu.in.



T-20939 Riser, 4" Outlet,

4" outlet, 10° down angle



Cross Reference

Barr # 20-0100

Marine power # 0992-593

Sierra # 18-1939



20992-MK
Mounting kit, Riser and Spacer
Includes gasket and mounting hardware
(fits T-20907 / T-20939 / T-20999)

*82854 Gasket



20992-MK-FW
Mounting kit, Riser. Blocked.
Includes gasket and mounting hardware
(Fits T-20907 / T-20939 / T-20999)

*80476 Gasket



T-20898
Manifold



T-20997
Manifold



T-20998
Manifold

GM Small Block V8 305-350 cu.in.



T-20997 Manifold



Cross Reference

Barr # CHV-1-8

Marine power # 0994-000

Sierra # 18-1997-1

*80872 Gasket



20997-MK
Mounting kit, Manifold
Includes gasket and mounting hardware

GM Small Block V8 454 cu.in.



T-20898 Manifold



Cross Reference

Barr # CHVA-1-84

Marine power # 0991-110

Sierra # 18-1898

*80418 Gasket



20898-MK
Mounting kit, Manifold
Includes gasket and mounting hardware

GM Small Block V8 305-350 cu.in.

Ford Small Block V8 302-351



T-20907 Riser

3" outlet, 30° down angle



Cross Reference

Barr # 20-0102

Indmar # 53-2009 and 53-2018

Sierra # 18-1907



*82854 Gasket

20992-MK
Mounting kit, Riser and Spacer
Includes gasket and mounting hardware
(fits T-20907 / T-20939 / T-20999)



*80476 Gasket

20992-MK-FW
Mounting kit, Riser. Blocked.
Includes gasket and mounting hardware
(Fits T-20907 / T-20939 / T-20999)



T-20997
Manifold



T-20998
Manifold

Ford Small Block V8 302-351 cu.in.



T-20998 Manifold



Cross Reference

Barr # CHVA-1-83

Indmar # 53-2800

Sierra # 18-1998-1



*80183 Gasket



20998-MK
Mounting kit, Manifold
Includes gasket and mounting hardware



T-20907
Riser



T-20939
Riser



T-20999
Riser

Ford Small Block V8 302-351 cu.in.



T-20996 Manifold, fits both side of engine.



Cross Reference

Pleasurecraft # RO28001

Sierra # 18-1996



20996-MK

Mounting kit, Manifold

Includes gasket and mounting hardware

*80183 Gasket



T-20899

Riser

Ford Small Block V8 302-351 cu.in.



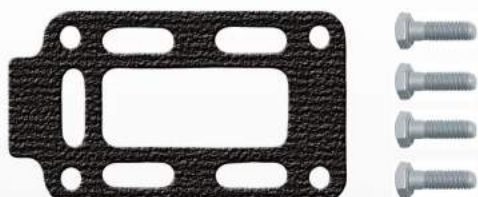
T-20899 Riser, 3" outlet



Cross Reference

Pleasurecraft # RO29001

Sierra # 18-1899



***80677 Gasket**

20899-MK

Mounting kit, Riser

Includes gasket and mounting hardware



**T-20996
Manifold**

Ford Small Block V8 302-351 cu.in.

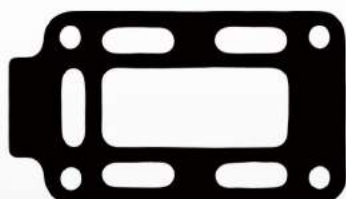


T-20011 Riser, 3.5" outlet



Cross Reference

Pleasurecraft # RO29011



*80677 Gasket



20899-MK

Mounting kit, Riser

Includes gasket and mounting hardware



T-20996 Manifold

GM Small Block V8 305-350 cu.in.

Models AQ and BB 200, 205, 211, 231, 225, 260, 271, 290, 311, 500, 501, 570, 571, and 572



T-20931 Manifold



Cross Reference

Barr # VO-1-835804

Volvo # 835804, 835805, 835806 and 856883

Sierra # 18-1931-1



20931-MK

Mounting kit, Manifold

Includes gasket and mounting hardware

*80872 Gasket



T-20935

Riser

GM Small Block V8 305-350 cu.in.

Models AQ and BB 200, 205, 211, 231, 225, 260, 271, 290, 311, 500, 501, 570, 571, and 572



T-20935 Riser



Cross Reference

Barr # VO-20-855384

Volvo # 855380, 855384, 856891 and 856879

Sierra # 18-1935-1



*82971 Gasket



**20935- MK
Mounting kit, Riser**

Includes gasket and mounting hardware



**T-20931
Manifold**

Volvo Four Cylinder B20 2.3 and 2.5 liter

Models AQ 120, 125 131, 140, 145, and 151
BB 140, 145, 230 and 250



T-20930 Manifold



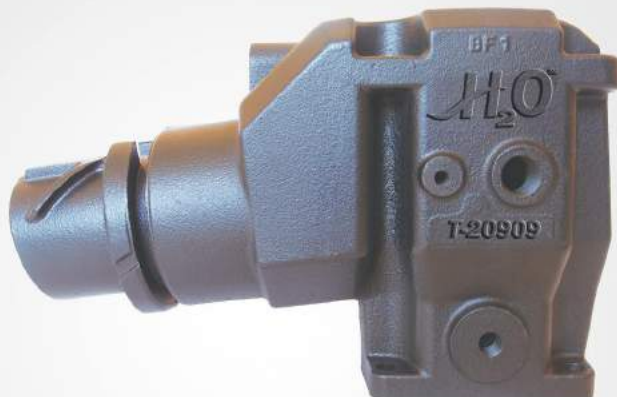
Cross Reference

Volvo # 855837-7 and 834438-4
Sierra # 18-1930-1



20930- MK
Mounting kit, Manifold
Includes gasket and mounting hardware
*82991 Gasket

GM Small Block V8 305-350 cu.in.



T-20909 Riser, 4" exhaust outlet



Cross Reference

Barr # VO-20-913784

Volvo # 3855270-9

OMC # 913784, 3855270, 3850456

Sierra # 18-1909-1



*80942 Gasket



**20909- MK
Mounting kit, Riser**

Includes gasket and mounting hardware



**T-20986
Manifold**

GM Small Block V8 305-350 cu.in.



T-20986 Manifold, fit both side of engine



Cross Reference

Volvo # 3852374-2

OMC # 914035, 3852374

Sierra # 18-1986-1



20244- MK

Mounting kit, Riser

Includes gasket and mounting hardware

*80872 Gasket



T-20909 Riser

GM Small Block V8 305-350 cu.in.

Models 1979 to 1989



T-20902 Manifold, starboard



Cross Reference

Barr # OMC-1-912441

OMC # 909280 and 912441

Sierra # 18-1902



20244- MK

Mounting kit, Riser

Includes gasket and mounting hardware

**80872 Gasket*



T-20921

Riser

GM Small Block V8 305-350 cu.in.

Models 1979 to 1989



T-20903 Manifold, port



Cross Reference

Barr # OMC-1-912442
 OMC # 909312 and 908488
 Sierra # 18-1903



20244- MK
Mounting kit, Riser
 Includes gasket and mounting hardware

*80872 Gasket



T-20921
Riser

GM Small Block V8 305-350 cu.in.

Models 1976 to 1989

Riser used on multiple applications. Ford and GM.



T-20921 Riser

3-1/2" exhaust outlet, 60° down angle,
and tapped to accept 3/4" MPT hose barb.



Cross Reference

Barr # OMC-20-982680

OMC # 909863

Sierra # 18-1921



20921- MK

Mounting kit, Riser

Includes gasket and mounting hardware

*80943 Gasket



T-20902
Manifold



T-20903
Manifold



T-20986
Manifold

GM V6 262 cu.in

Models 1986 to 1990

OMC 4.3L with one-piece designs



T-20374 Riser
3.5" outlet



T-20643 Manifold
Replaces OMC # 984221 and 984222

T-20354 Hose Adapter, 3.5" - 4.5"

- * Small Stainless Clamp *6 pcs per side
- * Big Stainless Clamp *2 pcs per side
- * Bellows, Reducer. OMC # 912328
- * Bellows, Hump. OMC # 3852741



20643-MK
Mounting kit, Manifold
Includes gasket and mounting hardware

*82909 Gasket



20374-MK
Mounting kit, Riser
Includes gasket and mounting hardware

*82882 Gasket

Graphite w/ SS304 Gasket

Chrysler



82941

Riser/Elbow gasket

Chrysler



80472

Riser/Elbow gasket

Chrysler



80826

Manifold Gasket (Small Block V8 318-360)

Crusader



80305

Riser gasket

Crusader



80309

Elbow gasket

Crusader



80475

Riser gasket

Marine Power, Barr, Indmar



82854

Riser gasket



80476

Riser gasket

Mercruiser



82832

End Plate gasket

Mercruiser



82833

Riser gasket

Mercruiser



80113

Elbow/Reservoir gasket

Mercruiser



80897

Riser gasket (Open)

Mercruiser



82849

Riser gasket (Restrictor)

Mercruiser



80881

Elbow/Reservoir gasket

OMC



80942

Riser gasket

OMC



80943

Riser gasket

PleasureCraft



80677

Riser gasket

Volvo



82971

Riser gasket

Volvo



82991

Manifold gasket

Graphite w/ SS304 Gasket



Ford

80183

Manifold gasket (Small Block V8)



GM

82909

Manifold gasket (V6)



GM

80872

Manifold gasket (Small Block V8)



GM

80418

Manifold gasket (Big Block V8)



GM

82896

Manifold gasket (4 Cylinder)

Installation Procedure

PLEASE READ BEFORE EXHAUST COMPONENT INSTALLATION

External Paint/ Coatings: All QMI exhaust components have been painted for corrosion protection and to allow immediate installation out of the box. The black paint utilized will accept additional enamel top coats if the desire is to match the current OEM paint color.

Gasket/ Gasket Surfaces: During installation, it is recommended to remove the paint from any gasket surfaces. This provides the best seal as the exhaust gaskets are designed to be installed dry, without the use of any gasket sealants. The addition of sealants can result in gasket failure and subsequent water intrusion, either internally or externally. **DO NOT** remove the paint from the gasket mounting surfaces with any type of power tools or power assisted devices such as high speed rotary gasket removers, wire wheels, or sand paper flappers. Any type of mechanical or power paint removal could result in an uneven deck surface and improper sealing between components. The use of acetone or lacquer thinner will remove the paint without damaging the deck surface.

Pipe Plugs and Fittings: The pipe plugs and fittings for the exhaust components are tapered and should be installed to a snug fit and not-overtightened. Do not attempt to screw the plugs flush with the casting, this could result in an over-tightened situation. Over-tightened fittings can crack the casting, resulting in an unusable product.

Mounting Hardware: All mounting hardware supplied is of a grade 5 or higher, unless otherwise specified by the OE manufacturer. Lower grade bolts or stainless steel components are too soft and will not hold the proper torque setting if used in applications that are not designed for these materials. For proper sealing, torque settings should be reset after initial start and warm-up. Please refer to the original manufacturers service manual for specific torque setting. **STUD** installation requires the use of red thread locking compound to prevent studs from backing out or loosening during normal engine operation. **DO NOT** use any type of anti-seize on any mounting hardware as the lubricating properties will result in the hardware backing out.

If you have any questions, please contact us at QMI, Inc. (651)465-6613.

Warranty

THREE YEAR LIMITED WARRANTY QUALITY MARK, INC.

QUALITY MARK, INC., a Minnesota Corporation (the "Company") and its authorized exclusive suppliers manufacture exhaust manifolds, risers and exhaust connectors for use in marine engines (the "Product"), among other things. The Company warrants these Products against defects in workmanship and/or material to the



Original Purchaser for a period of three years from the date of purchase. For purposes of this warranty, the Original Purchaser must have purchased the Product for non-commercial use, from an authorized seller within the Company's intended chain of sales and/or distribution for the Product's intended use.

This warranty is subject to the following limitations:

The Company must be notified of any warranted defect within three years of purchase by the Original Purchaser. This warranty does not extend to anyone other than the Original Purchaser. The Company will not be responsible for the cost of shipping, removal or installation of the Product. Any Product that the Company determines is defective will be repaired or replaced as appropriate, at the Company's sole option.

Any implied warranties such as merchantability or fitness are also hereby limited to the three-year period of this warranty except where otherwise prohibited. Similarly, the Company shall not be liable for any incidental, consequential or special damages except to the extent otherwise prohibited.

This warranty does not cover defects that are caused by ordinary wear and tear, modification, excessive use, misuse, improper installation and/or improper handling.

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80309	Gasket	Crusader	96562	24.28.31
80418	Gasket	Multiple		8.29.30.32.46
80472	Gasket	Chrysler	2847480, 2469559	37.38.40.42
80475	Gasket	Crusader	98127	33.34
80476	Gasket	Barr	01-0105	43.44.47
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Multiple		80418	Gasket	8.29.30.32.46
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Barr	CR-1-97992	T-20929	Riser, Elbow	29
Barr	CR-1-97993	T-20933	Manifold	30
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Barr	MC-47-27-46820	80418	Gasket	8.29.30.32.46
Barr	MC-47-27-48043	82832	Gasket	19
Barr	MC-47-2752546	82896	Gasket	62
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Sierra	18-0309	80309	Gasket	24.28.31
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Sierra	18-0476-1	80476	Gasket	43.44.47
Sierra	18-0677	80677	Gasket	50.51
Sierra	18-0872	80872	Gasket	6.7.15.25.26.45.52.56.57.58
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